

METHODS OF MANUFACTURING POLISHING SUBSTRATES

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3 ABSTRACT

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A method of manufacturing a polishing substrate is 5 disclosed. The method includes disposing into a mold a 6 reaction mixture of dibasic acid and a hydroxylated 7 polymer, and applying a pressure and a temperature to the reaction mixture that are sufficient to polymerization and substrate formation in the mold. 10 dibasic acid is preferably adipic acid. Before pressure 11 and temperature are applied to the reaction mixture, the 12 reaction mixture is capable of being fortified with a 13 polishing agent and/or a filler for controlling modulus 14 and/or the coefficient of expansion. 15